



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship April 12

D205-523-043
Job Sheet 175247



Part No: D205-523-043

Job Qty: 1 ea

Part Name: Slide Bar Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/29/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV F IPP B 02.04.04 Updated Drawing and Added Inspection Level 21 SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		4/5/18	0.00	0.00	Start Up Stores/Pkg-1		APR 05 2018
100	Packaging	1 pcs		4/5/18	0.00	0.00	Packaging1-2		APR 05 2018
110	Small Fab	1 pcs		4/6/18	0.00	0.28	Small Fab-1		APR 05 2018
120	QC	1 pcs		4/6/18	0.00	0.00	QC5		APR 05 2018
130	Packaging	1 pcs		4/6/18	0.00	0.00	Packaging3-1		APR 05 2018
140	QC21-SA	1 Ea		4/6/18	0.00	0.00	QC21		APR 09 2018

Part Op
Descriptions: 110 - Assemble as per Dwg D205-523-043

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
33116	Stud Fitting	2 Ea (2 ea)	90-Start up Operation	135692
D3011-1	Rappel Slide Bar	1 Ea (1 ea)	90-Start up Operation	1147817
D3012-1	Decal	2 Ea (2 ea)	90-Start up Operation	F 157457
D3012-3	Decal	2 Ea (2 ea)	90-Start up Operation	F 157224X1 5037130K 1
D3012-5	Decal	2 Ea (2 ea)	90-Start up Operation	5023160
MS21042L6	Nut	2 Ea (2 ea)	90-Start up Operation	5034399
NAS1149D0616J	Washer	2 Ea (2 ea)	90-Start up Operation	F 10215-15

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	33116	2	3	0
	D3011-1	1	2	0
	D3012-1	2	14	0
	D3012-3	2	19	0
	D3012-5	2	10	0
	MS21042L6	2	426	0
	NAS1149D0616J	2	312	0

602247

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

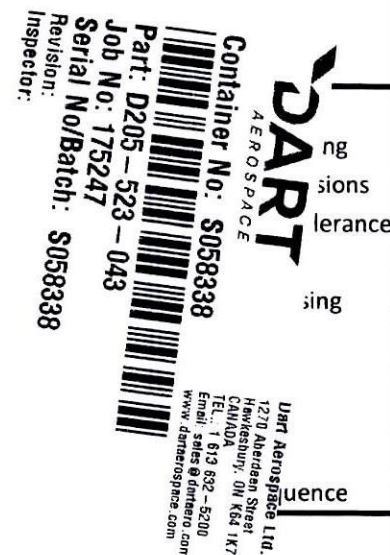
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification

Root Cause			FAULT CATEGORY		
Environment	☐	No Re-verification	Pressure/Forced	☐	Temperature/Cure
Design	☐	Operator	Bending	☐	Set-up
Doc/Data	☐	Offset/Setup	Centre Not Concentric	☐	BOM/Route
Equip/Tooling	☐	Supplier	Cracks	☐	Broken/Damage/Defect
Handling/Pre	☐	Training	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified
Material	☐	Use for Testing	Cuffs	☐	Contamination
Internal Transport	☐	Poor Information	Crushing	☐	Countersink
Tribal Knowledge	☐	Rushing	Heat Treat	☐	Cut Too Short
LOA	☐	Product Improvement	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear
Substation	☐	Process Improvement	Marks/Chatter	☐	Drill Holes
Past Expiry Date	☐	Manufacturing Process			
Misidentified	☐	Past Due	OTHER :		





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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002247	S058332	33116	Stud Fitting	FM135697	Start Up Stores/Pkg-1	2
002247	S058333	D3011-1	Rappel Slide Bar	F144817	Start Up Stores/Pkg-1	1
002247	F157451	D3012-1	Decal		Start Up Stores/Pkg-1	2
002247	F157224	D3012-3	Decal		Start Up Stores/Pkg-1	1
002247	S058339	D3012-3	Decal	S027130	ST014	1
002247	S058334	D3012-5	Decal	S023160	Start Up Stores/Pkg-1	2
002247	S058335	MS21042L6	Nut	S034399	Start Up Stores/Pkg-1	2
002247	S058336	NAS1149D0616J	Washer	F122815-15	Start Up Stores/Pkg-1	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/5/18 9:00 AM dart.quirion.sonia